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RBW0905G00134-3G

Job Sheet 202212



Part No: RBW0905G00134-3G

Job Qty: 1 pcs

Part Name: AW139 Tow Dolly Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/19

Job Tracking No:

Due Date: 11/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 19-950 DWG RBW0905G00134-3G Rev. 2A IPP Rev. A 18.08.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
122	Small Fab - 1	1 pcs	11/1/19	11/1/19	0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
125	QC 5	1 pcs	11/1/19	11/1/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	11/1/19	11/1/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

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					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	11/1/19	0.00 0.00	QC 21 - FG - 21	QC 21 - FG - 70	QC 21 - SA - 53

DAS
78
9-89DAS
21
9-89

OCT 28 2019

Part Op 122 - Small Fab 1-Assemble as per drawing (-01,-02 and -03). 2-Engrave placard RB41011 using marktronic engraver 3-Descriptions: Transfer drill Dart placard RB41011 as per DWG RBW0905G00134-3G-03 sheet 1. 4-Rivet placard 5-Fabricate lanyard and attach to ball lock pin and remove before flight flag. Attach to assembly as per DWG.

125 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

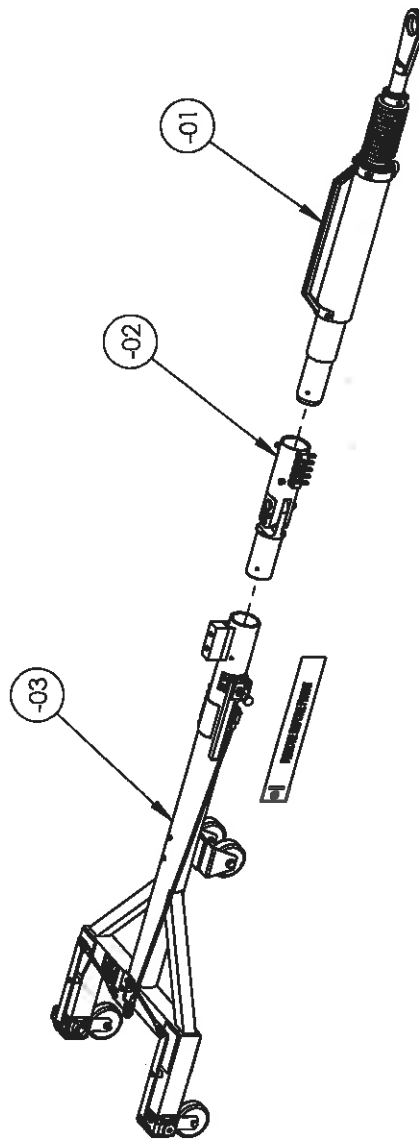
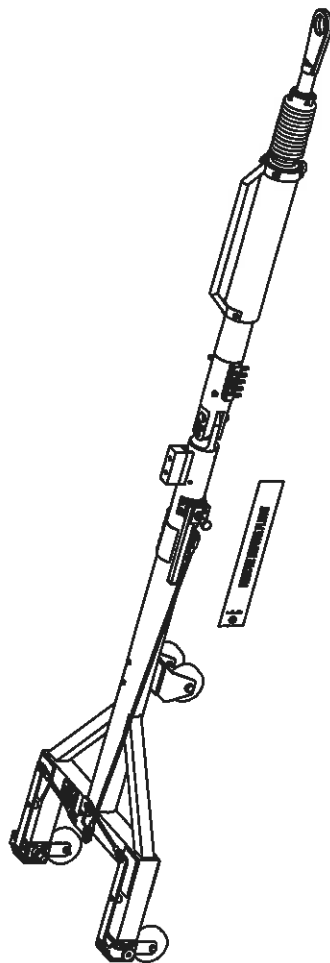
Part / Item	Component Name	Quantity	Operation	Container
90081A074	0.125 X 0.500 #2 Drive Screw	4 Ea (4 ea)	122-Small Fab - 1	122133
CL-2-C	Lanyard Wire	.6660 ft (.666 ea)	122-Small Fab - 1	2192012
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	122-Small Fab - 1	200859
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	122-Small Fab - 1	021040
RBW0905G00134-3G-01	Tow Dolly Tongue Assembly	1 pcs (1 ea)	122-Small Fab - 1	5222333
RBW0905G00134-3G-03	Tow Dolly, Rear Assembly	1 pcs (1 ea)	122-Small Fab - 1	126776
RBW0905G12631-3G	Safety Joint Assembly	1 pcs (1 ea)	122-Small Fab - 1	226774

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
122-Small Fab - 1	90081A074	4	74	0
	CL-2-C	1	1,007	0
	NAS1756-12	1	277	0
	RB41011	1	168	0
	RBW0905G00134-3G-01	1	3	0
	RBW0905G00134-3G-03	1	0	0
	RBW0905G12631-3G	1	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS			
REV	ECR	DESCRIPTION	
2A	14-0159	CHD TITLE BLOCK WAS RED BARN IS DART. CHD DRAWING TO REFLECT THE 3 SUB ASSEMBLIES TONGUE ASSEMBLY, TOW DOLLY RBW0905G00134-3G-01, SAFETY PIN, TOWING/PUSHING RBW0905G12631-3G AND TOW DOLLY RBW0905G00134-3G-03.	DATE 9/24/2014 INITIAL D.J.N APPROVED JAG



UNDER REVIEW
URF 19-950 19.10.23 (VM)

DART
AEROSPACE

TOW DOLLY, ASSY

DWG NO. RBW0905G00134-3G
REV 2A

DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>P. Moll</i>
XXX ± .005	HEAT TREAT
XX ± .01	FRACTIONS ± 1/8
X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:20	DATE 2/12/2010
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			-01	1	TONGUE ASSEMBLY, TOW DOLLY		DART #RBW0905G00134-3G-01
			-02	1	SAFETY PIN, TOWING/PUSHING		DART #RBW0905G12631-3G
			-03	1	TOW DOLLY		DART #RBW0905G00134-3G-03

Raised By: Vanessa Morel
Date: 2019.10.23

Product #: RBW0905G00134-3G

Product Name: TOW DOLLY ASSY

[illegible]

Issues stated on ADR (Fit issues, manufacturing issues)

Issues stated on REX (if it issues, maintaining history)

RBW0905G00134-3G Finish good stock can be use

Items -01, -02, -03 already URF

No new manufacturing is permitted until Engineering release new Rev

Can remain on website with a note to contact sales for a quote. They must **NOT** be able to put the tool into cart

"P" Part must be put on **HOLD** in Plex as well

VP Operations

Director of Operations

Director Quality Assurance

QC Coordinator

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

Technical Support

Product Manager - Solutions Provider

Supply Chain Director / Senior Buyer

Marketing Eugene